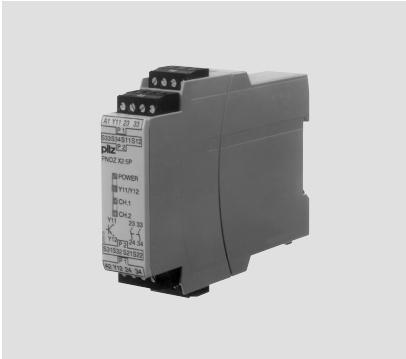





Up to Category 4, EN 954-1 PNOZ X2.5P



Safety relay for monitoring E-STOP pushbuttons and safety gates.

Approvals

	PNOZ X2.5P
	◆
	◆
	◆

Unit features

- ▶ Positive-guided relay outputs:
 - 2 safety contacts (N/O), instantaneous
- ▶ 1 semiconductor output
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Reset button
- ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage
 - Semiconductor output
- ▶ Semiconductor output signals:
 - Switch status channel 1/2
- ▶ Plug-in connection terminals (either cage clamp terminal or screw terminal)
- ▶ See order reference for unit types

Safety features

The relay conforms to the following safety criteria:

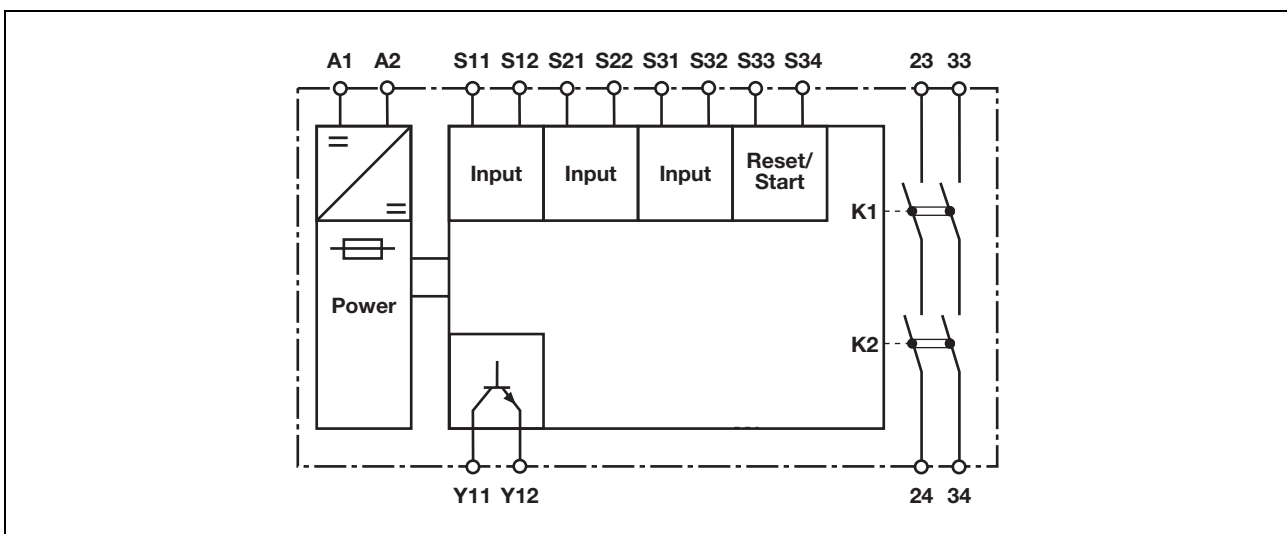
- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.
- ▶ The unit has an electronic fuse.

Unit description

The safety relay meets the requirements of EN 60204-1 and IEC 60204-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- ▶ Safety gates

Block diagram

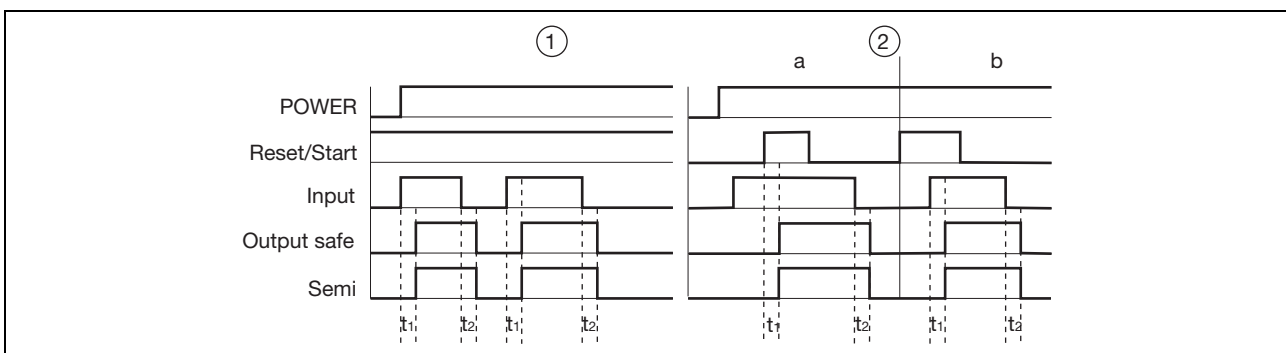


Up to Category 4, EN 954-1 PNOZ X2.5P

Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
 - short circuits and shorts between contacts in the input circuit.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual reset: Unit is active once the input circuit is closed and then the reset circuit is closed.
- ▶ Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S33-S34
- ▶ Input: Input circuits S11-S12, S21-S22, S31-S32
- ▶ Output safe: Safety contacts 23-24, 33-34
- ▶ Semi: Semiconductor output
- ▶ ①: Automatic reset
- ▶ ②: Manual reset
- ▶ a: Input circuit closes before reset circuit
- ▶ b: Reset circuit closes before input circuit
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 23-24, 33-34 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs I_{max} in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$


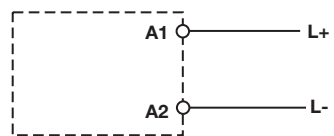
R_{lmax} = max. overall cable resistance (see technical details)
 R_l / km = cable resistance/km

- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

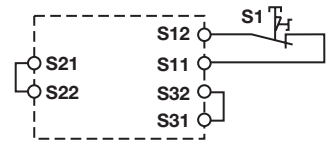
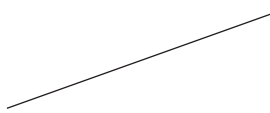
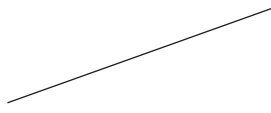
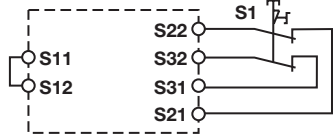
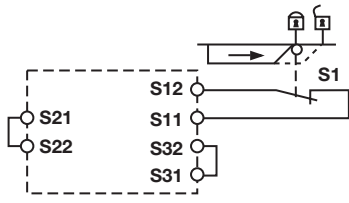
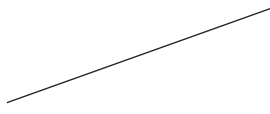
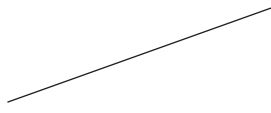
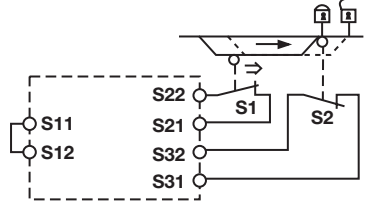
Up to Category 4, EN 954-1 PNOZ X2.5P

Preparing for operation

► Supply voltage

Supply voltage	AC	DC
		


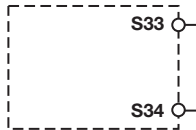
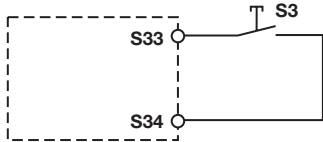
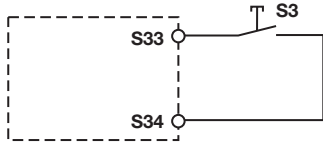
► Input circuit

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		

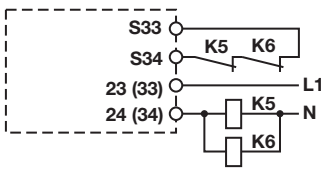
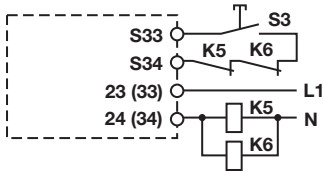
E-STOP relay, safety gate monitor

Up to Category 4, EN 954-1 PNOZ X2.5P

▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Automatic reset		
Manual reset		




▶ Feedback loop

Feedback loop	Automatic reset	Manual reset
Contacts from external contactors		

▶ Semiconductor output

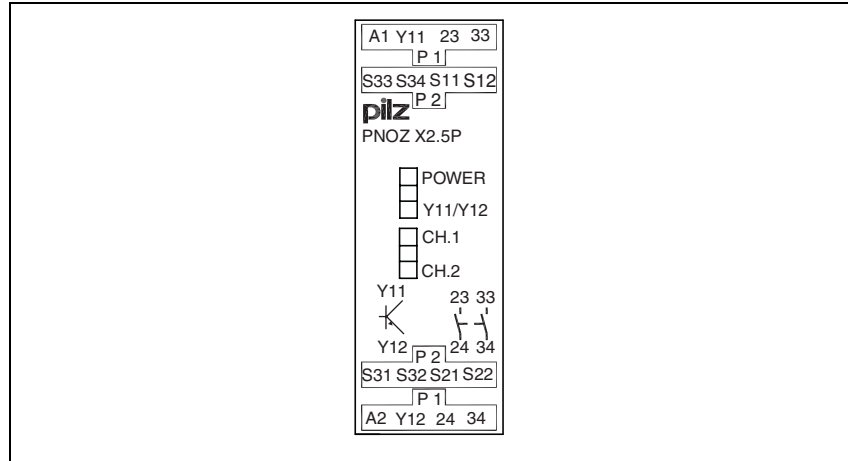


▶ Key

S1/S2	E-STOP pushbutton/ safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

Up to Category 4, EN 954-1 PNOZ X2.5P

Terminal configuration

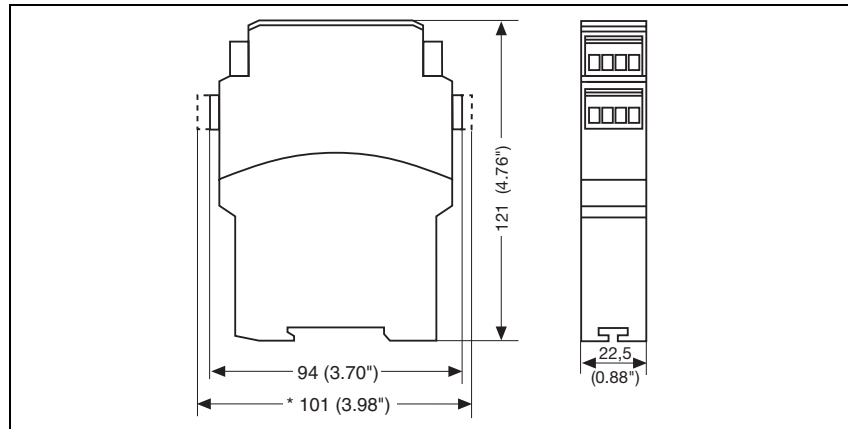


Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

* with cage clamp terminals

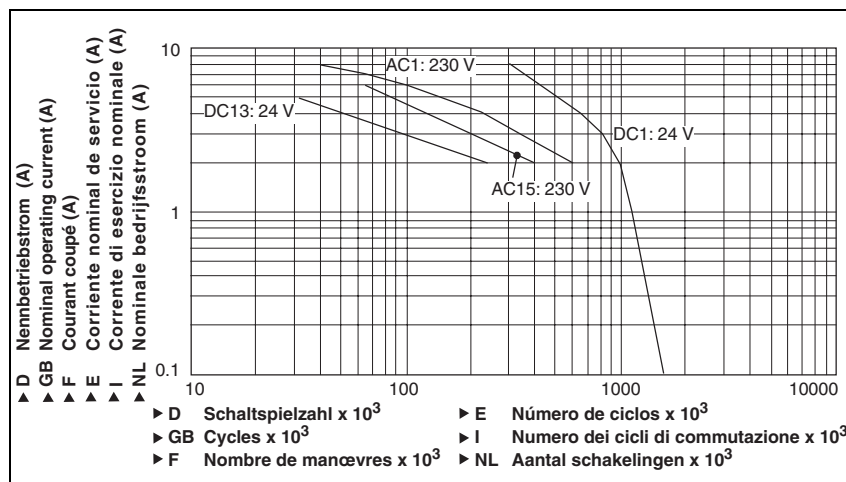


Up to Category 4, EN 954-1 PNOZ X2.5P

Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph



Technical details

Electrical data

Supply voltage U_B DC	24 V
Voltage tolerance	-15 % / +10 %
Power consumption at U_B DC	1.5 W
Residual ripple DC	20 %
Voltage and current at	
Input circuit DC: 24.0 V	25 mA
Reset circuit DC: 24.0 V	50 mA
Feedback loop DC: 24.0 V	50 mA
Output contacts in accordance with EN 954-1 , Category 4	Safety contacts (N/O): 2
Utilisation category in accordance with EN 60947-4-1	
AC1: 240 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 1500 VA
DC1: 24 V	I_{min} : 0.01 A , I_{max} : 6.0 A P_{max} : 100 W
Utilisation category in accordance with EN 60947-5-1	
AC15: 230 V	I_{max} : 5.0 A
DC13: 24 V	I_{max} : 4.0 A
(DC13: 6 cycles/min)	
Contact material	AgSnO₂ + 0.2 μm Au
External contact fuse protection in accordance with EN 60947-5-1	
Blow-out fuse, quick	6 A
Blow-out fuse, slow	4 A
Circuit breaker	24 VAC/DC: 4 A , characteristic B/C
Semiconductor outputs (short circuit-proof)	24 VDC, 100 mA
External supply voltage	24 VDC
Voltage tolerance	±20 %
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
single-channel at U_B DC	50 Ohm
dual-channel with detect. of shorts across contacts at U_B DC	20 Ohm

Up to Category 4, EN 954-1 PNOZ X2.5P

Times	
Switch-on delay	
with automatic reset typ.	80 ms
with automatic reset max.	130 ms
with manual reset typ.	35 ms
with manual reset max.	130 ms
Delay-on de-energisation	
with E-STOP typ.	12 ms
with E-STOP max.	20 ms
with power failure typ.	60 ms
with power failure max.	90 ms
Recovery time at max. switching frequency 1/s	
after E-STOP	50 ms
after power failure	150 ms
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	20 ms
Environmental data	
EMC	EN 60947-5-1 / EN 61000-6-2
Vibration in accordance with EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 60068-2-78
Airgap creepage	VDE 0110-1
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. control cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Max. cross section of external conductors on screw terminals	
1 core flexible	0.25 – 2.50 mm ²
2 core with the same cross section, flexible	
with crimp connectors, no plastic sleeve	0.25 – 1.00 mm ²
without crimp connectors or with TWIN crimp connectors	0.20 – 1.50 mm ²
Torque setting with screw terminals	0.5 Nm
Max. cross section of external conductors with cage clamp terminals:	
Flexible without crimp connectors	0.20 – 1.50 mm ²
Cage clamp terminals:	
Terminal points per connection	2
Stripping length	8 mm
Dimensions (H x W x D) with screw terminals	94 mm x 22.5 mm x 121 mm
Dimensions (H x W x D) with cage clamp terminals	101 mm x 22.5 mm x 121 mm
Weight	190 g

The standards current on **05/03** apply.

Order reference			
Type	Features	Terminals	Order no.
PNOZ X2.5P C	24 VDC	Cage clamp terminals	787 308
PNOZ X2.5P	24 VDC	Screw terminals	777 308